WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

	NDER THE PATENT COORDINATE WO 89/0416	
A1	11) International Lubication 1 1200	
111	43) International Publication Date: 18 May 1989 (18.05.89	
	Cardin Road, Barry, South Clamers	
	AT (Furopean patent), BE (Euro	
	pean patent), CH (European patent), DE (European patent)	
32) Priority Date: 11 November 1987 (11.11.87)		
	tent), II (European patent), SE (European patent US.	
S): DO House	Published With international search report.	
Elizab	h	
	A1 (0.00) (07.11.88 8726439	

(54) Title: CONDITIONING COMPOSITIONS

(57) Abstract

An improved conditioning composition for e.g. humain hair is formed by admixture of an aqueous emulsion of a polydiorganosiloxane which is preferably a linear polydimethylsiloxane or polymethylphenylsiloxane, and a quaternary ammonium silane of the general formula (ii) $R^3{}_3SiR^4N + (R^5){}_3X^2$ - having preferably one aliphatic C_{8-18} group and 2 aliphatic C_{8-5} groups linked to the N atom. The composition can be used as a rinse conditioner or may be incorporated in a shampoo composition.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

CH CM DE DK	Austria Australia Barbados Belgium Bulgaria Benin Brazil Central African Republic Congo Switzerland Cameroon Germany, Federal Republic of Denmark Finland	FR GA GB HU IT JP KP KR LI LK LU MC MG	France Gabon United Kingdom Hungary Italy Japan Democratic People's Republic of Korea Republic of Korea Liechtenstein Sri Lanka Luxembourg Monaco Madagascar	SU TD TG	Mali Mauritania Malawi Netherlands Norway Romania Sudan Sweden Senegal Soviet Union Chad Togo United States of America
----------------------	---	--	--	----------------	--

10

15

20

25

30

CONDITIONING COMPOSITIONS

This invention is concerned with conditioning compositions and is particularly concerned with conditioning compositions for human hair.

It has become a common practice to wash human hair frequently in order to clean it, and it is normal to use for this purpose a shampoo containing a synthetic detergent. There are many shampoo formulations available which are effective to clean the hair, but generally the detergents employed have a tendency to leave the hair in a condition such that it is difficult to comb when wet and somewhat unmanageable when dried. It has therefore also become a practice to apply conditioner materials to the hair which are intended to improve the properties of the shampooed hair. These materials may be applied to the hair in admixture with the shampoo or applied to the wet shampooed hair as a separate conditioner, for example as a rinse.

Various proposals have been made concerning the formulation of compositions intended for use, for example, on human hair with a view to conditioning the hair, i.e. imparting to the hair one or more desirable properties, for example, ease of combing or detangling of wet hair, or ease of combing, lustre, a fullness or body accompanied by a certain liveliness, manageability and avoidance of static in the dried hair. Such compositions may take the form, for example, of shampoos, conditioners or rinses, and all such compositions are referred to herein as conditioning compositions. It is a common practice to employ surfactants such as stearyldimethylbenzylammonium chloride, cetyltrimethylammonium bromide and dimethylbis(hydrogenated tallow)ammonium chloride, for their hair conditioning

properties. These materials are effective in many respects but in order to provide some of the desired properties, it is necessary to employ significant amounts of the surfactant and as a consequence other properties are impaired. This in turn has led to proposals to include significant proportions of other selected ingredients in conditioning compositions to impart softness and other properties to the hair. It has been proposed, for example, to employ certain polydiorganosiloxanes to impart increased softness to the 10 hair. Other proposals have been made to employ in hair treating compositions certain organosilicon compounds having quaternary ammonium salt groups. For example, hair treating compositions comprising certain silanes or polysiloxanes having quaternary ammonium groups in combination with polysiloxanes having certain amino groups are desc-15 ribed and claimed in G.B. patent specification 2 144 329. These compositions are effective to provide a variety of desirable properties to shampooed hair but it is recommended that they are not used frequently on the hair due to a tendency of the polysiloxanes having amino groups to adhere strongly to the hair for a considerable time and to resist removal during normal shampooing. Also, the polysiloxanes having siloxane units including quaternary ammonium salt groups generally require a series of preparation steps and their manufacture can be costly. 25

It is one of the objects of the present invention to provide an improved conditioning composition. It is another of the objects of the invention to provide an improved method of treating hair.

We have now found that a conditioning composition capable of imparting a range of beneficial properties to human hair may be provided by an aqueous composition based on certain selected polydiorganosiloxanes and selected silanes having quaternary ammonium salt groups.

15

20

25

30

The present invention provides in one of its aspects a conditioning composition formed by admixture of components comprising (a) an aqueous emulsion of a polydiorganosiloxane having units of the general formula $R'R_2SiO_{\frac{1}{2}}$ and $R_aSiO_{\frac{1}{2}}$ in which R is selected from the group consisting

of alkyl and aryl groups having no more than 8 carbon atoms, R' is selected from R groups and hydroxyl and \underline{a} is an integer with a value of from 0 to 2, with (b) a quaternary ammonium compound characterised in that the quaternary ammonium compound is a quaternary ammonium silane of the general (ii) $R_3^3 SiR^4 N^+ (R^5)_3 X^-$ in which each R^3 is selected from the group consisting of alkyl groups having up to 5 carbon atoms in their chain, a hydroxyl group, alkoxy groups, alkoxyalkoxy groups having less than 12 carbon atoms, and a trimethylsiloxy group, R^4 represents a divalent aliphatic hydrocarbon group having from 2 to 10 carbon atoms in its chain linking the silicon and nitrogen atoms and composed of carbon, hydrogen, optionally oxygen in the form of hydroxyl and optionally oxygen in the form of ether linkages, each R⁵ represents a monovalent hydrocarbon group, from 1 to 2 groups R^5 having an aliphatic chain composed of on average from 8 to 18 carbon atoms and from 1 to 2 groups R⁵ having an aliphatic chain composed of not more than 5 carbon atoms and \mathbf{X}^{-} represents a monovalent anion.

Component (a) is an oil-in-water emulsion of a polydiorganosiloxane compound. Suitable polydiorganosiloxanes are those which can be provided in emulsions either by emulsion polymerisation or by mechanical emulsification. Preferred polydiorganosiloxanes are linear polymers wherein a has a value of 2 and which have the average general formula (i) $R'SiR_2[OSiR_2]_nOR_2SiR'$, wherein R and R' are as

defined above and \underline{n} is an integer. The groups R are preferably at least predominantly methyl but may include phenyl or other aromatic groups as aforesaid. organosiloxanes in which at least substantially all R groups are methyl groups preferably have a viscosity of at least $1000 \text{ mm}^2/\text{s}$ at 25°C and preferably less than about 300,000 mm^2/s ; preferably they have a viscosity of from 10,000 to about 200,000 mm²/s at 25°C, most preferably from 12,500 to 100,000 mm²/s at 25°C. Polydiorganosiloxanes in which more than about 10% of the R groups are phenyl and 10 less than 90% are alkyl groups preferably have a viscosity in the range of about 10 to about 1000 mm^2/s at 25°C. emulsion, in which the polydiorganosiloxane is provided may be made by mechanically emulsifying a polydiorganosiloxane of required viscosity according to methods which are well 15 known in the art. Polydiorganosiloxanes which may be thus emulsified are well known, and many are commercially available. They may be prepared for example by the hydrolysis of halogenosilanes or by equilibration of cyclic diorganosiloxanes with monofunctional silanes. Alternatively the 20 emulsion may be made by emulsion polymerisation, as is described for example in British Patent Specification The latter method is particularly preferred for 992 087. the higher viscosity polydiorganosiloxanes. Emulsions made by the emulsion polymerisation technique are usually more 25 stable and have a smaller particle size than the emulsions which are made by mechanical emulsification. Polydiorganosiloxanes made via the emulsion polymerisation technique usually have a structure in which each R' represents a hydroxyl group. Emulsions which are useful in the present 30 invention may have a solids content of up to about 75%, but preferably contain from about 10% to about 40% by weight polydiorganosiloxane. The amount of emulsion (a) in a

10

15

20

25

.30

composition according to the invention is such that up to 2% by weight of the polydiorganosiloxane is utilised in the composition although it is preferred to use no more than 1% of the polydiorganosiloxane if its viscosity is in the more preferred ranges mentioned above.

In a composition according to the present invention the component (b) is a quaternary ammonium silane of the formula (ii). Preferably at least one of the groups R^3 is an alkyl group, preferably a methyl group and up to two of the groups R³ are alkoxy groups, preferably methoxy groups. The quaternary ammonium silanes are known materials and may be prepared in various ways, for example as disclosed in G.B. patent specifications 1 117 592 and 2 107 715. prefer to prepare them from the corresponding tertiary amine and chlorosilane, trialkyl chlorosilanes are preferred over those containing readily hydrolysable groups, for example alkoxy and alkoxyalkoxy groups, thus avoiding production of disiloxanes and trisiloxanes during conversion of the silane to the quaternary ammonium salts. The group R^4 may be for example -(CH₂)₃-, -(CH₂)₄-, $-CH_2CH_2CHCH_3CH_2-$ or $-(CH_2)_6-$ and the groups R^{5} may be chosen for example from methyl, ethyl, propyl, decyl, dodecyl, tetradecyl and octadecyl. Preferably one only of the groups R^5 has a longer aliphatic chain. We prefer that two of the groups \mathbb{R}^5 are methyl groups and one of them has an aliphatic chain having on average about 12 to 14 chain carbon atoms. The nature of the anion X influences the solubility of the silane; whilst many organic and inorganic anions may be employed depending on the surfactant used in the emulsion, for example acetate, bromide and iodide, we prefer to employ the chloride ion. Examples of suitable quaternary ammonium silanes include those of the formulae

10

15

 $(CH_3O)_2CH_3Si(CH_2)_3N^+(CH_3)_2(C_{13}H_{27})Cl^-,$ $(CH_3O)_2CH_3Si(CH_2)_3N^+CH_3(C_{12}H_{25})_2C1^-,$ $(CH_3)_3 Si(CH_2)_3 N^{\dagger}(CH_3)_2 (C_{13}H_{27})C1^{\dagger},$ $(CH_3OCH_2CH_2O)(CH_3O)_2.Si(CH_2)_3N^+(CH_3)_2(C_{18}H_{37})C1^-,$ $(CH_3SiO)_3Si(CH_2)_3N^+(CH_3)_2(C_{13}H_{27})C1^-,$ $(CH_3)_2CH_3CH_2CH_2Si(CH_2)CH.CH_3CH_2N^+(CH_3)_2(C_{12}H_{25})Cl^-$ Component (b) of a composition according to the invention is water soluble and may be readily incorporated with component (a) by a simple mixing procedure. Components (a) and (b), when mixed in the required proportions provide an aqueous emulsion which may be readily supplied to the hair. The emulsion may be formulated into a form in which it is stable for a short period but unless appropriate surfactants and stabilizers are included in the formulation, the emulsion is likely to be unstable in storage and it is then preferable to store the components separately and to mix them in desired proportions shortly before use.

A composition according to the invention may, and preferably does, contain at least one surfactant which 20 functions to stabilize the emulsion and maintain the polydiorganosiloxane in the dispersed state in the aqueous The nature of the surfactant is not critical; preferably it is cationic or nonionic. Examples of surfactants are aliphatic fatty amines and their derivatives e.g. 25 octadecylamine acetate and quaternary ammonium halides, sulphonic acids e.g. dodecyl benzene sulphonic acid, ethylene oxide adducts of octyl or nonyl phenols e.g. octylphenoxypolyethoxyethanol, condensation products of aliphatic alcohols and ethylene oxide, monoesters of 30 alcohols and fatty acids e.g. sodium lauryl sulphate glyceryl stearate, sorbitan monolaurate and polyoxyethylenemonostearate, and polyvinyl alcohol.

20

25

30

surfactant component is generally employed in amounts of about 0.01% to about 5% by weight of the composition.

In a composition according to the invention, the silane (b) is preferably present in excess of about 0.25% by weight of the composition in order to achieve the desired low level of static for the treated hair. Larger proportions may be used to give increased static control but it is generally not necessary to employ more than about 5% of the silane in the composition. The polydiorganosiloxane provided in component (a) is present principally to contribute softness and related properties. When using the lower molecular weight polydiorganosiloxanes, the amount employed is greater than when the higher molecular weight polydiorganosiloxanes are employed. In order to 15 secure the desired blend of properties we prefer to employ the materials of the general formulae (i) and (ii) in proportions such that the ratio by weight of polydiorganosiloxane:silane is less than about 2.5:1, more preferably lies in the range 0.1:1 to 2:1. If the ratio lies outside this range, the reduction in static and the combination of properties achieved is inferior.

It is not necessary to include any ingredients in a conditioner composition intended for use as a rinse for the hair in addition to components (a) and (b). However, if desired, the composition may include other ingredients as stabilisers, for example non-ionic surfactants as aforesaid, thickeners e.g. carboxymethyl cellulose, hydroxypropyl cellulose and guar gum, colorants, perfumes, bactericides, solvents, preservatives, and conventional hair conditioning ingredients e.g. handle modifiers eg fatty acid salts esters and ethers and long chain alkyl alcohols, waxes, oils and organic quaternary compounds. In addition, the composition may be formulated as a shampoo by the

10

20

25

inclusion of suitable sequestering agents and detergents for the cleaning of hair, for example those based on fatty alcohols e.g. lauryl and myristyl alcohols, or fatty alcoholethoxylates. Examples of such detergents are sodium lauryl sulphate, sodium lauryl ether sulphate, ammonium lauryl sulphate and triethanolamine lauryl sulphate. surfactant chosen for the emulsification of the polysiloxane may in some cases function also as the detergent component of the shampoo formulation. When so formulated, the proportion of the surfactant used will normally be much larger than the amount used to provide the stability of the emulsion.

Also included within the scope of the invention is a process for the treatment of hair which comprises applying 15 thereto a composition according to the invention. treatment is preferably done after the hair has been shampooed and the shampoo rinsed off, but it may be done simultaneously with the shampooing of the hair, the latter being more appropriate when a composition according to the invention is formulated as as shampoo.

Compositions according to the present invention allow the formulation of hair conditioning compositions as a shampoo or as a rinse for treating shampooed hair, using a minimal number of ingredients in comparatively small quantities, still providing a desirable conditioning effect on human hair and, in particular, ensuring a low level of static electricity in the treated hair. In addition, the composition may be easily washed from the treated hair in a normal shampooing of the hair.

30 In order that the invention may become more clear, there now follows a description of example compositions selected to illustrate the invention. Unless otherwise specified, all parts mentioned are parts by weight.

10

15

20

25

30

A first aqueous emulsion was prepared by emulsion polymerisation of cyclic polydimethylsiloxanes in presence of an alkyl benzene sulphonic acid to provide an emulsion of 35 parts of a first polydiorganosiloxane namely a dimethylhydroxysiloxy end blocked polydimethylsiloxane having a viscosity at 25°C of 100,000 mm²/s, dispersed in water and neutralised with triethanolamine, together with minor amounts (i.e. less than 5% of the composition, and preferably less than 3% of the composition) of preservative and a non-ionic emulsifier as stabilizer and 53 parts water.

A second aqueous emulsion of 35 parts of a second polysiloxane namely trimethylsiloxy end blocked polydimethylsiloxane having a viscosity at 25°C of 12,500 mm²/s was prepared by emulsion polymerisation in presence of an alkyl benzene sulphonic acid in water and neutralised with triethanolamine, together with minor amounts of preservative and a non-ionic emulsifier as stabilizer and 53 parts water.

A third aqueous emulsion of 60 parts of a third polysiloxane namely a trimethylsilyl end blocked polydimethylsiloxane having a viscosity at 25°C of about 350 mm²/s, was formed by dispersing the polysiloxane in about 35 parts water in presence of minor amounts of a non-ionic surfactant, sodium lauryl sulphate and preservatives.

A fourth aqueous emulsion of 1 part of a fourth polysiloxane namely a trimethylsiloxy end blocked polysiloxane consisting of about five dimethyl siloxane units and about five phenylmethyl siloxane units and having a viscosity at 25°C of 100 mm²/s, was formed by dispersing the polysiloxane in water in presence of minor amounts of a thickener and cetyl alcohol.

These emulsions were mixed with the silane $(CH_3O)_2CH_3Si(CH_2)_3N^+(CH_3)_2C_{13}H_{27}C1^$ and with a non-ionic self emulsifying wax in quantities as shown in Table 1. Various comparative compositions were also prepared using components as shown in Table 1. The resulting compositions were used to treat swatches of virgin European hair and their ability as conditioning compositions was assessed by reference to their ability to ease the combing of hair, both when wet after shampooing, and when dry, for their ability to reduce static, and for 10 the handle (feel and body) they impart to the hair. tests were carried out as follows. A hair swatch (virgin European brown hair) was wetted and washed twice using a shampoo, based on 20% sodium lauryl ether sulphate and 3.5% 15 of linoleic diethanolamide. The hair swatch was rinsed well in running water. Then 5ml of the composition under examination per 7.8g of hair was applied to the swatch. After 1 minute, the hair was combed in order to obtain an equal spreading of the conditioner, and the hair swatch was rinsed for 15 seconds. When the excess of water had been 20 removed, the hair swatch was tested for wet combability. This was done by passing a fine plastic comb through the hair and assessing the ease of combing on a scale of 0 to 10 with 0 being allocated to swatches combable only with 25 difficulty or not at all and 10 being allocated to swatches showing excellent ease of combing. Results are shown in Table 2 in the column "Wet Comb I". After the hair had been detangled, the combability was again assessed in the same way according to the same scale. Results are shown in Table 2 in the column "Wet Comb F". The hair swatch was 30 then dried in an air-circulating oven at 70°C for one hour. When the hair had cooled to room temperature dry combability was assessed in the same way as the wet combability,

results of the initial combing and final combing being recorded in Table 2 in the columns "Dry Comb I" and "Dry Comb F" respectively. The percentage increase in bulk size was measured and recorded in Table 2 as "Body". The static of the hair was assessed by combing the dry hair five times downwards with a plastic comb, and comparing the angle at which the hair spreads out before and after the combing. Performance of the compositions in this test was ranked on a scale 0 to 5 with 0 recording total absence of static. The handle was assessed by feeling the hair and considering its softness, silkiness and body. This test was carried out by a panel of people and the average result is recorded in Table 2.

				TABL	E I			• .
15	Composition	Compo	nent((a)			Component(b)	Ratio
		Aquec	us En	ulsic	n	Wax		
	Comparative	1	2	3	4			
	1	0	0	0	0	5	0	-
	2	0	0.	0	0	5	0.5	-
20	- 3	0	0	0	. 0	5	1.0	-
	.4	1	0	0	0	5	0	-
	5	0	2.5	0	0	5	0	-
	Illustrative	•					•	
•	1	2.5	0	0	0	5	0.5	1.75 :1
25	2	1.0	0	0	0	5	0.25	1.40 :1
	3	1.0	0	0	0	5	1.0	0.35 :1
• .	4	0.5	0	0	0	5	1.0	0.175:1
	5	C	2.5	0	0	5	0.25	3.5 :1
	6	0	2.5	0	0	· 5	0.5	1.75 :1
30	7	0	2.5	0	Ģ	5	1.0	0.875:1
	8	0	2.5	0	0	5	2.5	0.35 :1
	9	0	0	2.0	0	5	0.5	.2.4 :1
	10	G	С	0	1.0	0	1.0	1.0 :1

- 12 -

			TA	ABLE	2			
	Composition	Wet	Comb	Dry	- Comb	Body	Static	Handle
		I	F	I	F	(%)		
	Comparative							
5	1	2	4	4	4	100	5+	(a)
	2	3	7	. 3	6	75	0.	(b)
-	3	3	6	3	6	25	0	(c)
	4	3	7	4	6	20	5	(d)
	5 .	3	8	5:	7	50	4	(e)
10	Illustrative							
	1	5	8	6	7	50	2	(f)
	2	3	7	6 .	8	50	2	(g)
	3	3	8	, 6	7	133	2	(h)
	4	4	9	6	7	50	1	(i)
15	5	4	9	6	8	50	5+	(j)
	6	5	9	6	7	60	2	(j)
	7	4	9	5	7	50	0	(j)
	. 8	3	. 7	6	8	50	0	(k)
	9	3	7	4	6	133	4	(1)
20	10	5	9	6	8	100	0	(m)
		rage						
	(b) bod:					t slick		
	(c) bod		_	•	vy			
	(d) sli							
25			ft, dry					
			soft, s	•	• •			
	(g) goo			= -				•
	(h) sill			oodied				
	(i) sli					•		
30	(j) smo		-					
	(k) slig		_					
	(1) sof			heavy				
	(m) ver	y soft	Ė .			•	•	

The results show that good conditioning benefits can be achieved by use of emulsions containing a polydimethylsiloxane and a quaternary ammonium silane. The comparative compositions 4 and 5 (which contained the polysiloxane and no silane) demonstrated good wet and dry combing properties 5 but poor static control. The comparative compositions 2 and 3 (which contained the silane but no polysiloxane) demonstrated static control but poor conditioning in other The illustrative examples all demonstrated a good combination of these properties, the more preferred 10 compositions demonstrating good combinations of properties, including a low level of static to a surprisingly high level, indicating synergy of the combined ingredients. combination of beneficial properties obtained on treated hair is most marked when using illustrative compositions 1, 15 2, 3, 4, 6, 7 and 8, in which compositions the ratio of polydiorganosiloxane: silane lies in the range 0.1:1 to 2.0:1

- 14 -

CLAIMS

l. A conditioning composition formed by admixture of components comprising (a) an aqueous emulsion of a polydiorganosiloxane having units of the general formula $R'R_2SiO_{\frac{1}{2}}$ and $R_aSiO_{\frac{4-a}{2}}$ in which R is selected from the group consisting of

alkyl and aryl groups having no more than 8 carbon atoms, R' is selected from R groups and hydroxyl and \underline{a} is an integer with a value of from 0 to 2, with (b) a quaternary ammonium compound characterised in that the quaternary ammonium compound is a quaternary ammonium silane of the general (ii) in which each R³ is selected from the group consisting of alkyl groups having up to 5 carbon atoms in their chain, a hydroxyl group, alkoxy groups, alkoxyalkoxy groups having less than 12 carbon atoms, and a trimethylsiloxy group, R4 represents a divalent aliphatic hydrocarbon group having from 2 to 10 carbon atoms in its chain linking the silicon and nitrogen atoms and composed of carbon, hydrogen, optionally oxygen in the form of hydroxyl and option- ally oxygen in the form of ether linkages, each R⁵ represents a monovalent hydrocarbon group, from 1 to 2 groups R⁵ having an aliphatic chain composed of on average from 8 to 18 carbon atoms and from 1 to 2 groups R⁵ having an aliphatic chain composed of not more than 5 carbon atoms and X represents a monovalent anion.

- 2. A composition according to claim 1 characterised in that the polydiorganosiloxane has the average general formula (i) $R'SiR_2[OSiR_2]_nOR_2SiR'$ wherein <u>n</u> has a value such that the polydiorganosiloxane has a viscosity of less than 300,000 mm²/s.
- 3. A composition according to Claim 2 characterised in that the R groups are methyl groups and \underline{n} has a value such that the polydiorganosiloxane has a viscosity of at least 1000 mm²/s.

- 4. A composition according to Claim 3 characterised in that when each R' represents a hydroxyl group \underline{n} has a value such that the polydiorganosiloxane has a viscosity of about 100,000 mm²/s and when each R' represents a methyl group \underline{n} has a value such that the polydiorganosiloxane has a viscosity of about 12,500 mm²/s.
- 5. A composition according to Claim 2 characterised in that more than 10% of groups R are phenyl groups and in that \underline{n} has a value such that the polydiorganosiloxane has a viscosity in the range 10 to 1000 mm²/s
- 6. A composition according to Claim 1 characterised in that the polydiorganosiloxane provides up to 2% by weight of the composition.
- 7. A composition according to Claim 1 characterised in that the silane has the formula $(\mathrm{CH_3}) (\mathrm{CH_3O})_2 \mathrm{Si} (\mathrm{CH_2})_3 \mathrm{N}^+ (\mathrm{CH_3})_2 \mathrm{C_{13}H_{27}Cl}^-.$
- 8. A composition according to Claim 1 characterised in that the silane (b) provides up to 5% by weight of the composition.
- 9. A composition according to Claim 1 characterised in that the ratio by weight of polydiorganosiloxane:silane is less than 2.5:1.
- 10. A composition according to Claim 9 characterised in that the ratio by weight of polydiorganosiloxane:silane lies in the range 0.1:1 to 2.0:1.

11. A method of treating human hair comprising the step of applying to the hair a composition according to Claim 1 simultaneously with, or subsequent to, the steps of shampooing and/or rinsing the hair.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 88/00962

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) *						
According to International Patent Classification (IPC) or to both National Classification and IPC						
IPC ⁴ : A 61 K 7/075						
II. FIELDS SEARCHED	entation Searched 7					
Classification System	Classification Symbols					
IPC ⁴ A 61 K						
Documentation Searched other to the Extent that such Documen	than Minimum Documentation ts are included in the Fields Searched ⁶					
III. DOCUMENTS CONSIDERED TO BE RELEVANT!						
Category Citation of Document, 11 with Indication, where ap	propriate, of the relevant passages 12	Relevant to Claim No. 13				
Y GB, A, 2173515 (BEECHAN 15 October 1986		1-11				
see claims						
Y EP, A, 0179347 (REVLON) 30 April 1986 see claims		1,6,7				
Y GB, A, 2144329 (DOW) 6 March 1985 see claims; example cited in the application	es 1-3 on	1-11				
	·	·				
*Tr later document published after the international filing date or priority date and not in conflict with the application but considered to be of particular relevance. *E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "Y" document member of the same patent family "Y" document member of the same patent family						
Date of the Actual Completion of the International Search	Date of the Actual Completion of the International Search Date of Mailing of this International Search Report 2 2. 02. 89					
3rd February 1988		,,				
International Searching Authority	Signature of Authorized Officer					
EUROPEAN PATENT OFFICE	PCG	WAN DER PUTTEN				

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

GB 8800962

SA 25157

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 15/02/89

The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date	
GB-A 2173515	15-10-86	None		
EP-A- 0179347	30-04-86	US-A- 4567039 JP-A- 61097209 AU-A- 4839585	28-01-86 15-05-86 17-04-86	
GB-A- 2144329	06-03-85	FR-A,B 2549720 DE-A- 3427674 JP-A- 60056916 US-A- 4601902 CA-A- 1245560	01-02-85 07-02-85 02-04-85 22-07-86 29-11-88	

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

FORM P0179